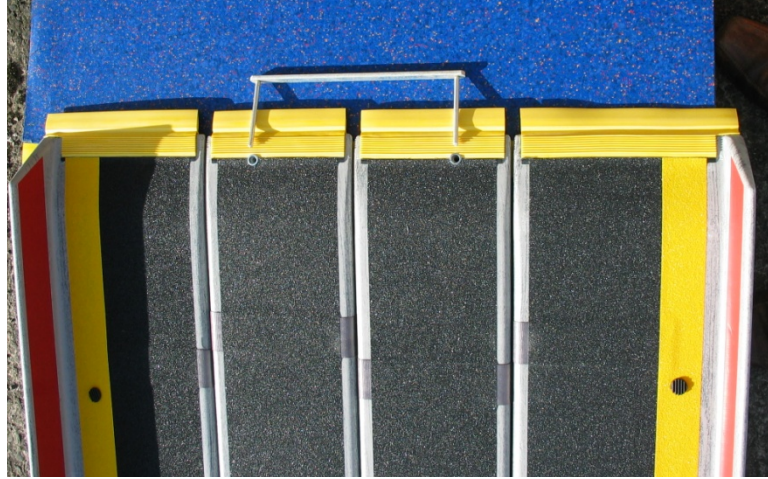


DECPAC ® Ramp-Lok™ Fitting Instructions



The Ramp-Lok™ locating device can be fitted and used, where deemed appropriate, with ANY DECPAC® ramp.

Warning

- a. Cryocyanate “SuperGlue” can set very quickly and can bond skin together and to other surfaces. Please follow manufacturer’s instructions when using this type of adhesive
- b. Use the appropriate protective clothing when working with GRP components and adhesives.

Parts List

- a. 1 x Ramp-Lok™ locating device kit.
- b. 11mm HSS twist drill
- c. Hand or electric drill
- d. Ruler, Scriber & Centre punch.
- e. Appropriate Adhesive.
- f. Small round file for finishing.

Method

1. Accurately cut out template below. This will be used to accurately locate the holes in the floor, so ensuring that any other Decpac ramp fitted with Ramp-Lok™ can be interchangeable between vehicles.
2. Deploy ramp flat on a suitable table, and align one LONG edge of the template with the TOP end edge of the ramp and centralize template across the 2 middle modules.
(This step will not be necessary if the Ramp-Lok™ is a factory fitted option).
3. Mark holes, using template, in top surface of ramp through the rubber boot, and remove template (retain for further use).
NOTE; before drilling holes, use locating bar to check alignment between holes and pins.
4. Using an 11mm HSS twist drill, make holes in ramp at marked positions ensuring the drill clears both sides of rubber boot.
5. Clean holes with file to remove burrs, check fit of supplied Aluminium inserts and then bond ONE insert into each hole in ramp.
6. Using SAME template as used for ramp, repeat marking process on the vehicle step, again aligning long edge of template with edge of step.
7. Repeat steps 3, 4 & 5 using other 2 inserts. **Ensure holes in vehicle floor are drilled deep enough to allow locating pins to fully insert.**
8. When adhesive has dried on both ramp and vehicle holes, position ramp in place and check Ramp-Lok™ positioning. The small round file can be used to “ease” aluminium inserts if necessary for smoother operation.

If you require further information, please contact Martyn Industrials service department on 00 44 (0)1228 544 000 or e-mail enquiries@martyn-industrials.co.uk

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